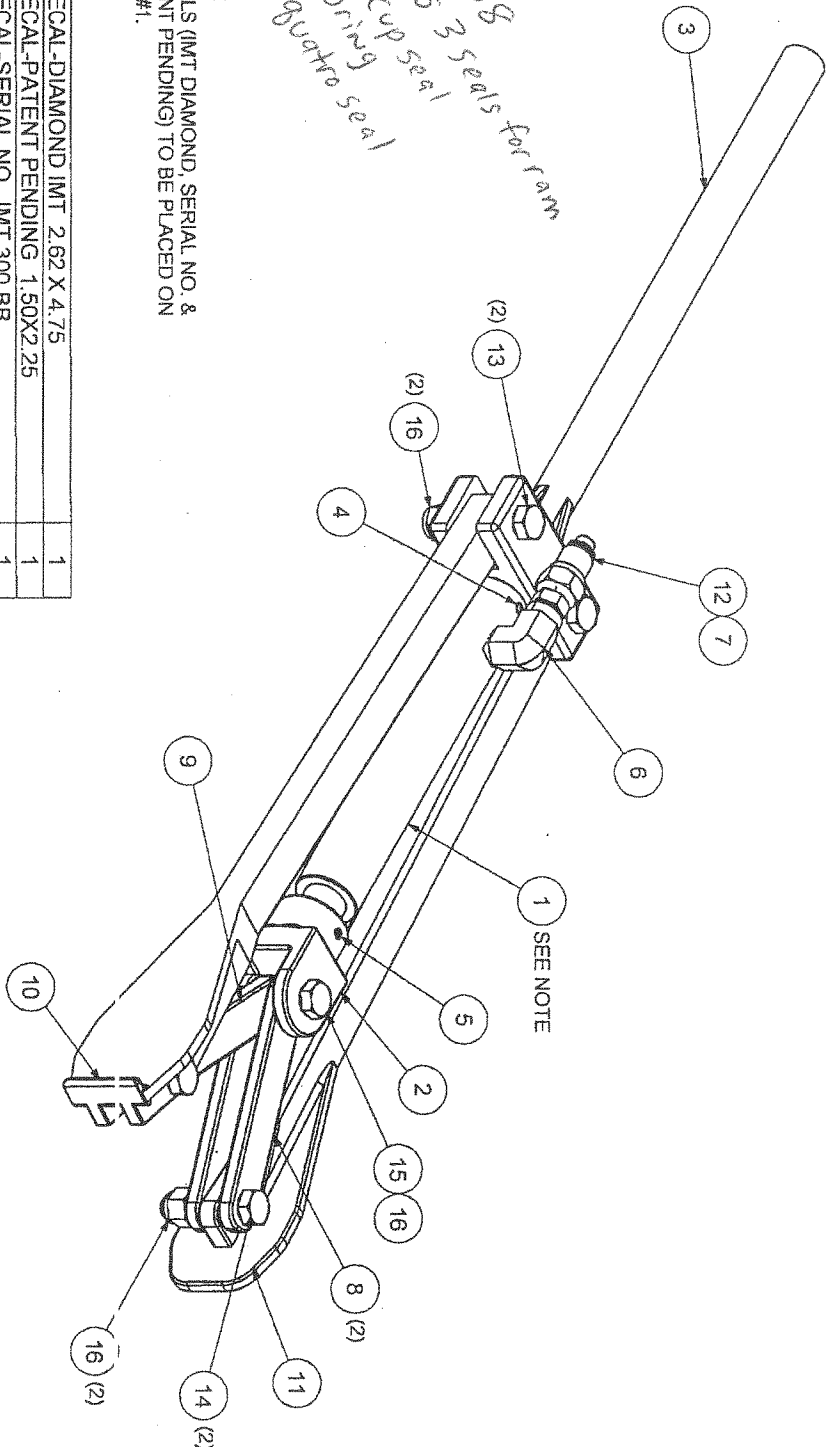


REVISIONS				DATE	CHG	CHK
ECN	ZONE	LTR	DESCRIPTION			

GENERATED FROM

Seal Kit
 94392358
 Includes 3 seals for ram
 (1) U-cup Seal
 (1) O-ring
 (1) Quatro Seal



NOTE:
 DECALS (IMT DIAMOND, SERIAL NO. &
 PATENT PENDING) TO BE PLACED ON
 ITEM #1.

19	70391456	DECAL-DIAMOND IMT 2.62 X 4.75	1
18	70392311	DECAL-PATENT PENDING 1.50X2.25	1
17	70392307	DECAL-SERIAL NO. IMT 300 BB	1
16	72062080	NUT .50-13 HEX NYLOCK	5
15	72601369	CAP SCR .50-13X 3.00 HH GR8 Z	1
14	72601368	CAP SCR .50-13X 2.25 HH GR8 Z	2
13	72601296	CAP SCR .50-13X 2.50 HH GR8 Z	2
12	72053546	NIPPLE-DISC .38FPT 10.000 PSI	1
11	70142760	ARM-DUAL BEAD BREAKER (FLAT)	1
10	70142724	ARM-DUAL BEAD BREAKER (W-LIP)	1
9	70142727	PIVOT ARM-IMT 300 BEAD BREAKER .50	1
8	70142726	PIVOT ARM-IMT 300 BEAD BREAKER .38	2
7	72053723	ADPTR-MPT/HEX/IMPT .38 .38	1
6	72531132	ELBOW-STREET STL .38 X 90 DEG	1
5	72066734	ROLL PIN .25X1.75	1
4	72066318	ROLL PIN .25X1.50	1
3	70142723	HANDLE-IMT 300 BEAD BREAKER	1
2	70142725	CLEVIS-IMT 300 BEAD BREAKER	1
1	70731611	RAM-IMT 300 BEAD BREAKER	1
ITEM	PART NUMBER	DESCRIPTION	QTY

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AutoCAD Inventor GENERATED DRAWING

PRODUCT NO. BEAD BREAKER
 UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES.
 TOLERANCES
 UNLESS OTHERWISE SPECIFIED:
 ANGLE FRACTION ± 1°
 DECIMAL .XX ± .060
 DECIMAL .XXX ± .010
 DECIMAL .XXXX ± .005

DRAWN BY: palinje/m DATE: 12/14/2007
 CHECKER: DATE:
 MFG. ENGR. APPROVAL:
 DESIGN APPROVAL:

SCALE: 1:2 UNIT WT. 23 Oz SHEET 1 OF 1

BEAD BREAKER-IMT 300

IOWA MOLD TOOLING CO., INC.
 500 HWY 16 WEST
 GARNER, IOWA 50438